

WEBBING SLINGS
ROUND SLINGS
CARGO - LASHINGS



HIGH TENACITY POLYESTER FIBRE 100 %



MERTRA is one of the leading manufacturers of webbing slings, round slings and cargo-lashings, for use in industry as well as for civil engineering, transportation and shipping.

Production facilities are located in Eastbourne factory U.K. and Singapore resulting in fast and accurate world-wide deliveries.

MERTRA webbing sling and roundsling are made in a standard range of types and sizes, designed to meet most lifting needs. Slings are designed to suit specific applications on request.

All MERTRA slings are subject to rigorous quality control at all levels of production from yarn to final assembly. This is an essential factor in the production of high quality slings ensuring high strength, reliability and constant performance.

MERTRA slings and lashings are certified by the german labour inspectorate (Berufsgenossenschaft) and the belgian AIB Vincotte.



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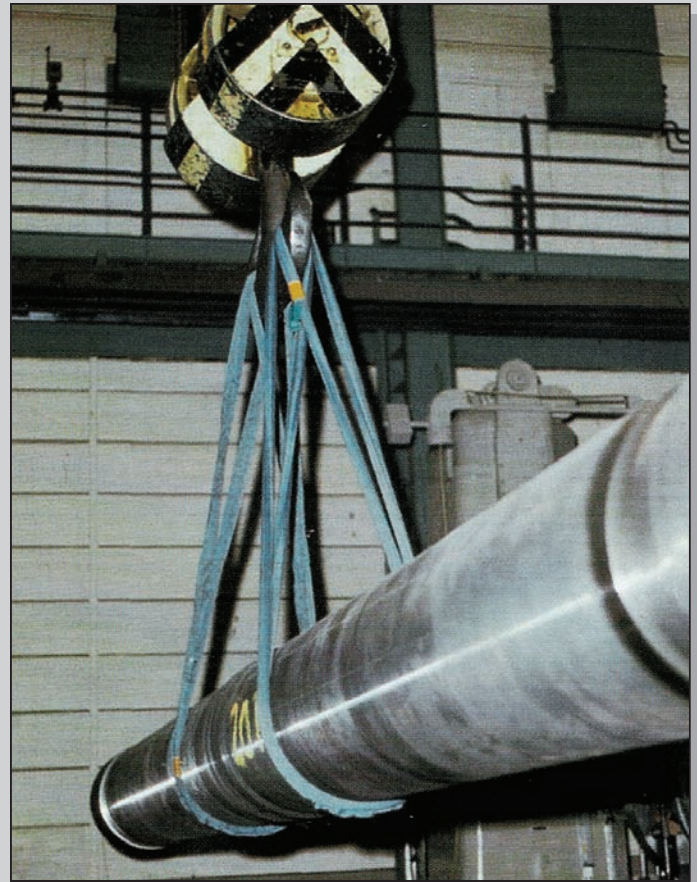
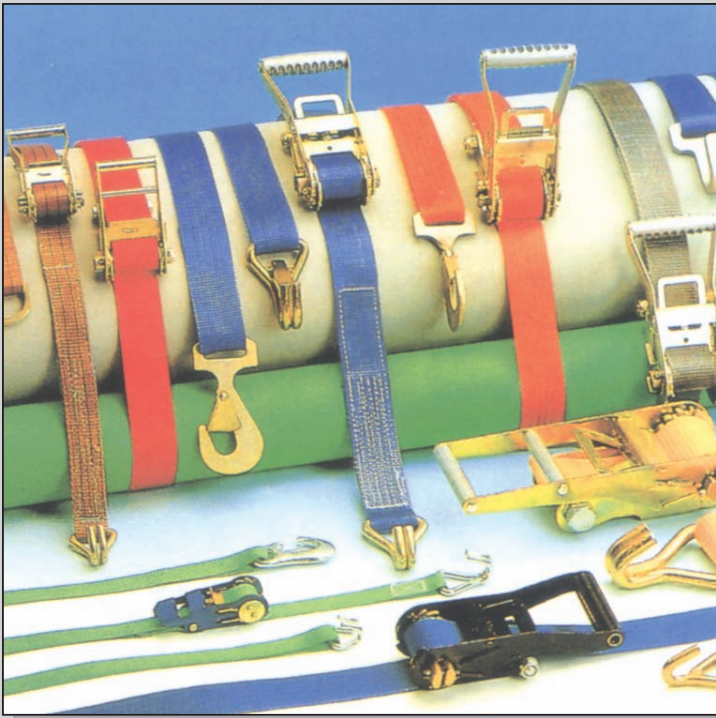
POLYESTER LIFTING SLING APPLICATIONS

AIR CONDITIONING UNITS
 AUTOMOBILES
 AUTOMOBILE PARTS
 BALES
 BEARINGS
 BOILERS
 BOAT HANDLING
 BULK MASTERIALS
 CONCRETE PIPE
 DRUMS

ELECTRICAL EQUIPAMENT
 FINISHED PARTS
 HARBOR-LOADING AND UNLOADING
 UNLOADING
 HEATING UNITS
 JET ENGINES
 INSTRUMENTS
 LIGHTING FIXTURES
 LOGGING
 MACHINERY AND MACHINED PARTS

NUCLEAR EQUIPAMENT
 OIL DRILLING PARTS
 PAPER ROLLS
 PREFAB UNITS
 PROPELLERS
 QUENCHING OPERATINGS
 RADIOACTIVE MATERIALS
 SALVAGE OPERATIONS
 SCULPTURES
 SHAFTS

SIGNS
 STEEL FACTORY
 TELEPHONE POLE HANDING
 TRANSFORMERS
 TRANSPORTATION
 VAULTS
 VENTILATION UNITS
 WASTE DISPOSAL
 X-RAY EQUIPMENT
 YARD LIFTING-RAILAND LUMBER















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	Quality is our business	 		Round Slings with metal components
	Webbing high tenacity poyeyster			Cargo-Lashings for Transportation
	Sleeves and corner pads			Lifting for Safety glass
	Lifting Slings			Pipeline Slings
	Round Slings			Hardware & Accessories

FEATURE :

- Double ply polyester webbing sling with reinforced lifting eyes.
- Working load limit WLL 1-12 Tonne, Length 1-50 Mtr.

SPECIFICATIONS :

- Sling are constructed of 100% polyester
- Certified standard DIN V 61360 Show at blue lable
- Safety factor 7:1
- Each kg class has its own colour code. (see technical data)
- Max. working temp. 100 °C (200 °F) Melting point 260 °C (500 °F)
- Excellant resistant to acids, oil, ultra violet ray, rot and mildew.
- Lightweight easy to handle, store and clean.
- No less of strength in water.
- Only 3% elongation.

NORMS

- According to Machine Directive 89/392/EC.












MERTRA Chemical resistance information chart

material	acids	alkalis	oils	organic solvents	water and seawater	ethers	aldehydes	alcohols
Polyester	ok*	no	ok	ok	ok	no	no	ok

* designtegrated by concentrated sulfuric acid. Higher chemical concentrations and/or higher temperatures will lower the resistance of the sling.

TECHNICAL DATA

webbing width (mm)	Colourcode according to DIN-EN 1492-1		Working Load Limits with 1 webbing sling					Working Load Limits with 2 webbing slings			
			straight lift	choked lift	B			straght lift up to 45°	choked lift up to 45°	straght lift 45° - 60°	choked lift 45° - 60°
					0° - 7°	7° - 45°	45° - 60°				
											
			1,0	0,8	2,0	1,4	1,0	1,4	1,12	1,0	0,8
35	WLL 1 T	Violet	1,000	800	2,000	1,400	1,000	1,400	1,120	1,000	800
60	WLL 2 T	Green	2,000	1,600	4,000	2,800	2,000	2,800	2,240	2,000	1,600
75	WLL 3 T	Yellow	3,000	2,400	6,000	4,200	3,000	4,200	3,360	3,000	2,400
100	WLL 4 T	Grey	4,000	3,200	8,000	5,600	4,000	5,600	4,480	4,000	3,200
125	WLL 5 T	Red	5,000	4,000	10,000	7,000	5,000	7,000	5,600	5,000	4,000
150	WLL 6 T	Brown	6,000	4,800	12,000	8,400	6,000	8,400	6,720	6,000	4,800
200	WLL 8 T	Blue	8,000	6,400	16,000	11,200	8,000	11,200	8,960	8,000	6,400
250	WLL 10 T	Orange	10,000	8,000	20,000	14,000	10,000	14,000	11,200	10,000	8,000
300	WLL 12 T	Orange	12,000	9,600	24,000	16,800	12,000	16,800	13,440	12,000	9,600

MERTRA lifting eye types

-  1. Flat eye
-  2. Reversed eye
-  3. Folded eye 1/2 width from 1 side
-  4. Folded eye 1/2 width from 2 sides
-  5. Folded eye 1/3 width










CAUTIONS

- Do not exceed Working Load Limited
- Prevent shock-loading.
- When selecting a sling it is very important consider the angles at which the sling will be used.
- Sling are subject to cutting when lifting items with sharp edges. In this case always use wear sleeves.
- Do not use a damaged sling.
- Never drag a sling from underneath a load that is resting on it.
- Chemical active environments can effect the is strength of slings.
- Operating temperature range: -40 °C to + 100 °C.
- Inspect slings weekly or more frequently depending on sling use.
- Always store slings in a cool dry and dark place when they are not in use for prolonged penriods.
- Always read and understand the operating instructions before use.

MERTRA[□] WS-1 Polyester one-ply webbing slings

FEATURE :

- One-ply polyester webbing sling with reinforced lifting eyes.
- Working load limit WLL 0.5-12 Tonne, Length 1-20 Mtr.
- Safety Factor (S/F) 7:1










webbing width (mm)	Colourcode according to DIN-EN 1492-1		Working Load Limits with 1 webbing sling					Working Load Limits with 2 webbing slings			
			straight lift	choked lift	β			straght lift up to 45°	choked lift up to 45°	straght lift 45°- 60°	choked lift 45°-60°
					0°- 7°	7°- 45°	45°- 60°				
											
			1,0	0,8	2,0	1,4	1,0	1,4	1,12	1,0	0,8
35	WLL 0.5 T	Violet	500	400	1,000	700	500	700	560	500	400
60	WLL 1 T	Green	1,000	800	2,000	1,400	1,000	1,400	1,120	1,000	800
75	WLL 1.5 T	Yellow	1,500	1,200	3,000	2,100	1,500	2,100	1,680	1,500	1,200
100	WLL 2 T	Grey	2,000	1,600	4,000	2,800	2,000	2,800	2,240	2,000	1,600
125	WLL 2.5 T	Red	2,500	2,000	5,000	3,500	2,500	3,500	2,800	2,500	2,000
150	WLL 3 T	Brown	3,000	2,400	6,000	4,200	3,000	4,200	3,360	3,000	2,400
200	WLL 4 T	Blue	4,000	3,200	8,000	5,600	4,000	5,600	4,480	4,000	3,200
250	WLL 5 T	Orange	5,000	4,000	10,000	7,000	5,000	7,000	5,600	5,000	4,000
300	WLL 6 T	Orange	6,000	4,800	12,000	8,400	6,000	8,400	6,720	6,000	4,800

Type WS-1

MERTRA[□] WS-4 Polyester 4-ply webbing slings

FEATURE :

- 4-ply polyester webbing sling with reinforced lifting eyes.
- Working load limit WLL 2-24 Tonne, Length 1-20 Mtr.
- Safety Factor (S/F) 7:1










webbing width (mm)	Colourcode according to DIN-EN 1492-1		Working Load Limits with 1 webbing sling					Working Load Limits with 2 webbing slings			
			straight lift	choked lift	β			straght lift up to 45°	choked lift up to 45°	straght lift 45°- 60°	choked lift 45°-60°
					0°- 7°	7°- 45°	45°- 60°				
											
			1,0	0,8	2,0	1,4	1,0	1,4	1,12	1,0	0,8
35	WLL 2 T	Violet	2,000	1,600	4,000	2,800	2,000	2,800	2,240	2,000	1,600
60	WLL 4 T	Green	4,000	3,200	8,000	5,600	4,000	5,600	4,480	4,000	3,200
75	WLL 6 T	Yellow	6,000	4,800	12,000	8,400	6,000	8,400	6,720	6,000	4,800
100	WLL 8 T	Grey	8,000	6,400	16,000	11,200	8,000	11,200	8,960	8,000	6,400
125	WLL 10 T	Red	10,000	8,000	20,000	14,000	10,000	14,000	11,200	10,000	8,000
150	WLL 12 T	Brown	12,000	9,600	24,000	16,800	12,000	16,800	13,440	12,000	9,600
200	WLL 16 T	Blue	16,000	12,800	32,000	22,400	16,000	22,400	17,920	16,000	12,800
250	WLL 20 T	Orange	20,000	16,000	40,000	28,000	20,000	28,000	22,400	20,000	16,000
300	WLL 24 T	Orange	24,000	19,200	48,000	33,600	24,000	33,600	26,880	24,000	19,200

Type WS-4

MERTRA WE-1 Polyester Single-ply webbing slings

TYPE :

- Single-ply polyester webbing sling Endless.
- Working load limit WLL. 1-12 Tonne, Length 1-20 Mtr.
- Safety Factor (S/F) 7:1










webbing width (mm)	Colourcode according to DIN-EN 1492-1		Working Load Limits with 1 webbing sling					Working Load Limits with 2 webbing slings			
			straight lift	choked lift	β			straght lift up to 45°	choked lift up to 45°	straght lift 45° - 60°	choked lift 45°-60°
					0° - 7°	7° - 45°	45° - 60°				
											
			1,0	0,8	2,0	1,4	1,0	1,4	1,12	1,0	0,8
35	WLL 1 T	Violet	1,000	800	2,000	1,400	1,000	1,400	1,120	1,000	800
60	WLL 2 T	Green	2,000	1,600	4,000	2,800	2,000	2,800	2,240	2,000	1,600
75	WLL 3 T	Yellow	3,000	2,400	6,000	4,200	3,000	4,200	3,360	3,000	2,400
100	WLL 4 T	Grey	4,000	3,200	8,000	5,600	4,000	5,600	4,480	4,000	3,200
125	WLL 5 T	Red	5,000	4,000	10,000	7,000	5,000	7,000	5,600	5,000	4,000
150	WLL 6 T	Brown	6,000	4,800	12,000	8,400	6,000	8,400	6,720	6,000	4,800
200	WLL 8 T	Blue	8,000	6,400	16,000	11,200	8,000	11,200	8,960	8,000	6,400
250	WLL 10 T	Orange	10,000	8,000	20,000	14,000	10,000	14,000	11,200	10,000	8,000
300	WLL 12 T	Orange	12,000	9,600	24,000	16,800	12,000	16,800	13,440	12,000	9,600

Type WE-1

MERTRA WE-2 Polyester Double-ply webbing slings

TYPE :

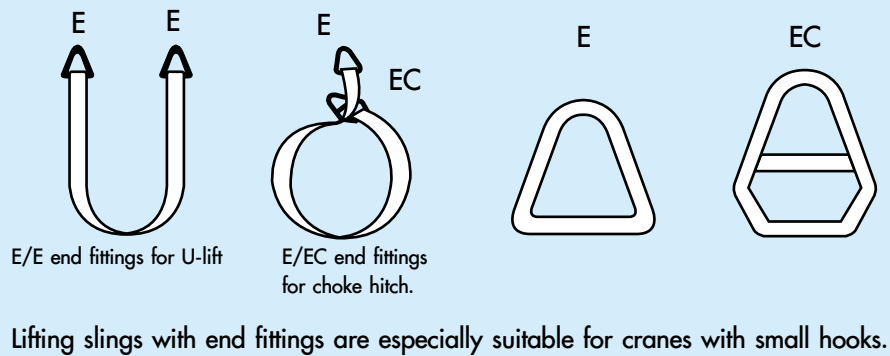
- Double-ply polyester webbing sling Endless.
- Working load limit WLL. 2-24 Tonne, Length 1-20 Mtr.
- Safety Factor (S/F) 7:1

webbing width (mm)	Colourcode according to DIN-EN 1492-1		Working Load Limits with 1 webbing sling					Working Load Limits with 2 webbing slings			
			straight lift	choked lift	β			straght lift up to 45°	choked lift up to 45°	straght lift 45° - 60°	choked lift 45°-60°
					0° - 7°	7° - 45°	45° - 60°				
											
			1,0	0,8	2,0	1,4	1,0	1,4	1,12	1,0	0,8
35	WLL 2 T	Violet	2,000	1,600	4,000	2,800	2,000	2,800	2,240	2,000	1,600
60	WLL 4 T	Green	4,000	3,200	8,000	5,600	4,000	5,600	4,480	4,000	3,200
75	WLL 6 T	Yellow	6,000	4,800	12,000	8,400	6,000	8,400	6,720	6,000	4,800
100	WLL 8 T	Grey	8,000	6,400	16,000	11,200	8,000	11,200	8,960	8,000	6,400
125	WLL 10 T	Red	10,000	8,000	20,000	14,000	10,000	14,000	11,200	10,000	8,000
150	WLL 12 T	Brown	12,000	9,600	24,000	16,800	12,000	16,800	13,440	12,000	9,600
200	WLL 16 T	Blue	16,000	12,800	32,000	22,400	16,000	22,400	17,920	16,000	12,800
250	WLL 20 T	Orange	20,000	16,000	40,000	28,000	20,000	28,000	22,400	20,000	16,000
300	WLL 24 T	Orange	24,000	19,200	48,000	33,600	24,000	33,600	26,880	24,000	19,200

Type WE-2



MERTRA lifting slings with end fittings



Continuous Eye Wide-Lift

For Heavy Loads - Constructed from one endless sling with the two body lengths butted and joined side by side.



Attached Eye Wide-Lift

For light, Bulky Loads - Lifting eyes are attached to a single ply sling body. Available with One Ply eyes (WS) or TWO PLY eyes (WD).

Why MERTRA[®] ?

MERTRA Promotes User Safety

- Safety Seminars and Sling Inspections are available to all sling users.
- MERTRA quality assurance procedures produce consistently superior products.
- Warning, inspection and operating practices information is supplied with every order.
- By manufacturing all types of slings, MERTRA will, without prejudice, recommend the best sling for the application.
- Traceability of all slings through serial numbers.

MERTRA Saver You Time

- MERTRA is the only source that can manufacture all of your sling needs.
- Our engineering staff can design the slings or lifting devices need for special lifting applications.
- Local manufacturing and warehousing from seven Europe and three Asia locations assures prompt delivery.
- MERTRA trained distributors are well qualified to assist the user in sling selection and application decisions.

MERTRA Saves You Money

- Our combination of uncompromising product quality, service and technology makes MERTRA your best choice in long term value.



FEATURE :

- Polyester roundsling with two ply woven heavy-duty sleeve.
- Round Sling Endless and Round Strop Sling with eyes
- Working load limith WLL. 1-40 Tonne, Length 1-20 Mtr.

SPECIFICATIONS :

- Sling are constructed of 100% polyester.
- Certified standard DIN V 61360 Show at blue lable
- Safety factor 8:1
- The load bearing yarns are protected by a double layer seamless polyester-cover.
- Only 3% elongation.












NORMS

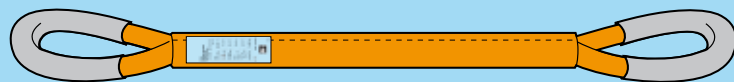
- According to Machine Directive 89/392/EC.

RE-5 roundsling with 2-ply woven heavy-duty sleeve

The roundsling inner core is made from high tensile polyester fibre which is wound continuously without a join to provide the maximum possible strength. This core is protected by a tough woven tubular sleeve also made from polyester without side stitch. It serves to protect both the inner core of the sling and the surface of the product which is lifting.

TECHNICAL DATA

type	Colourcode according to DIN-EN 1492-1		Working Load Limits with 1 round sling							Working Load Limits with 2 roundslings			
			straight lift	choked lift	0° - 7°	β				straght lift up to 45°	choked lift up to 45°	straght lift 45° - 60°	choked lift 45° - 60°
						bis 7°	7° - 45°	45° - 60°	45° - 60°				
													
			1,0	0,8	2,0	1,4	1,0	0,7	0,5	1,4	1,12	1,0	0,8
RE-5/10	WLL 1 T	Violet	1,000	800	2,000	1,400	1,000	700	500	1,400	1,120	1,000	800
RE-5/20	WLL 2 T	Green	2,000	1,600	4,000	2,800	2,000	2,000	1,000	2,800	2,240	2,000	1,600
RE-5/30	WLL 3 T	Yellow	3,000	2,400	6,000	4,200	3,000	2,100	1,500	4,200	3,360	3,000	2,400
RE-5/40	WLL 4 T	Grey	4,000	3,200	8,000	5,600	4,000	2,800	2,000	5,600	4,480	4,000	3,200
RE-5/50	WLL 5 T	Red	5,000	4,000	10,000	7,000	5,000	3,500	2,500	7,000	5,600	5,000	4,000
RE-5/60	WLL 6 T	Brown	6,000	4,800	12,000	8,400	6,000	4,200	3,000	8,400	6,720	6,000	4,800
RE-5/80	WLL 8 T	Blue	8,000	6,400	16,000	11,200	8,000	5,600	4,000	11,200	8,960	8,000	6,400
RE-5/100	WLL 10 T	Orange	10,000	8,000	20,000	14,000	10,000	7,000	5,000	14,000	11,200	10,000	8,000
RE-5/120	WLL 12 T	Orange	12,000	9,600	24,000	16,800	12,000	8,400	6,000	16,800	13,440	12,000	9,600
RE-5/150	WLL 15 T	Orange	15,000	12,000	30,000	21,000	15,000	10,500	7,500	21,000	16,800	15,000	12,000
RE-5/200	WLL 20 T	Orange	20,000	16,000	40,000	28,000	20,000	14,000	10,000	28,000	22,400	20,000	16,000
RE-5/250	WLL 25 T	Orange	25,000	20,000	50,000	35,000	25,000	17,500	12,500	35,000	28,000	25,000	20,000
RE-5/300	WLL 30 T	Orange	30,000	24,000	60,000	42,000	30,000	21,000	15,000	42,000	33,600	30,000	24,000
RE-5/400	WLL 40 T	Orange	40,000	32,000	80,000	56,000	40,000	28,000	20,000	56,000	44,800	40,000	32,000



MERTRA RS-5 polyester Round slings with eyes

TYPE

- Round-Stop sling polyester with eyes
- Working load limit WLL. 1-40 Tonne, Length 1-20 Mtr.
- Safety Factor (S/F) 8:1

Lifting sling with Metal Component



FEATURE :

- Polyester roundsling assembly with metal components.
- One-, two-, three- or four-legged.

SPECIFICATIONS :

- Each leg is protected by a sleeve.
- Standard Hook HS, other hooks on request.
- Lengths according to requirements.
- Light and easy to handle.
- Easy to control.

CHARACTERISTICS

- Low elongation.
- Extremely wear-resistant.

1-legged	load capacity (kg)		Type of roundsling
	0-45°	45 - 60°	
	1,000		RS-5/10
	2,000		RS-5/20
	3,000		RS-5/30
	4,000		RS-5/40
	5,000		RS-5/50

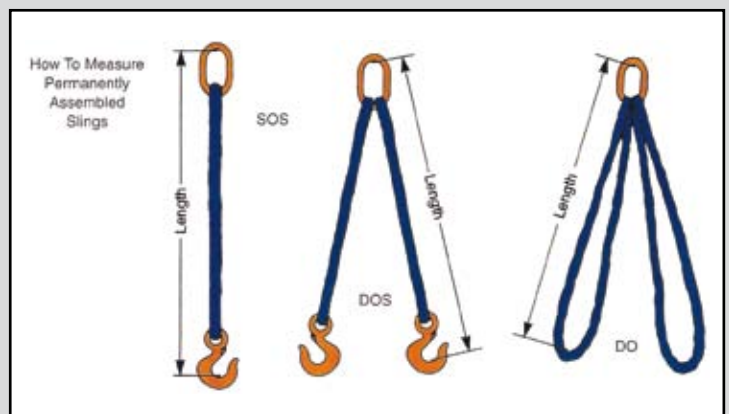
3-legged	β		Type of roundsling
	0-45°	45 - 60°	
	2,100	1,500	RS-5/10
	4,200	3,000	RS-5/20
	6,300	4,500	RS-5/30
	8,400	6,000	RS-5/40
	10,500	7,500	RS-5/50

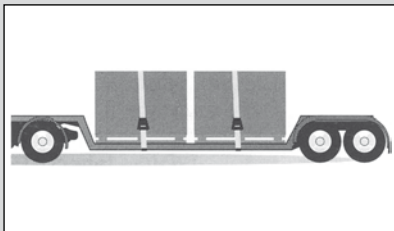
2-legged	β		Type of roundsling
	0-45°	45 - 60°	
	1,400	1,000	RS-5/10
	2,800	2,000	RS-5/20
	4,200	3,000	RS-5/30
	5,600	4,000	RS-5/40
	7,000	5,000	RS-5/50

4-legged	β		Type of roundsling
	0-45°	45 - 60°	
	2,100	1,500	RS-5/10
	4,200	3,000	RS-5/20
	6,300	4,500	RS-5/30
	8,400	6,000	RS-5/40
	10,500	7,500	RS-5/50

HOW TO REQUIREMENT :

1. TYPE OF SLING
(ROUND SLING/WEBBING SLING)
2. TYPE OF LEG SLING
(1, 2, 3 or 4-LEGGED)
3. CAPACITY PER EACH LEG
4. WORKING LENGTH OF SLING
5. TYPE OF END FITTING

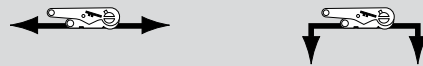




FOR PLANT & MACHINERY TRANSPORT

MERTRA high strength polyester webbing lashing system for exceptional loads. Much lighter, easier and more user friendly than chain systems yet very strong. Suitable for road/rail/sea/air. Can be supplied with various end fittings suitable for the majority of lashing point and produced at a length 'made to measure'. MERTRA webbing lashings are manufactured in accordance with DIN 61360 and prEN draft standards. To calculate the rated assembly strength (RAS) divide the ultimate tensile strength (UTS) straight pull rating by 2., e.g. (UTS = 1000) / 2 = (500 = RAS).

LASHING STRENGTH



13000 kg.

26000 kg.

Lashing with:
Ratchet type 2404
& hook 3001R

Webbing width: 100 mm.

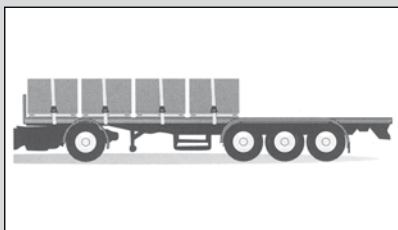


10000 kg.

20000 kg.

Lashing with:
Ratchet type RB 75100
& hook 3001R

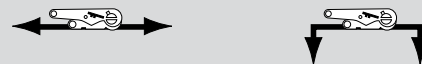
Webbing width: 75 mm.



GENERAL HEAVY HAULAGE

MERTRA 50mm high strength polyester webbing lashing system for heavy general loads. Easy-quick-secure lashing for flats, tilts, containers, rail wagons. Suitable for road/rail/sea/air. Can be supplied with various end fittings suitable for the majority of lashing points and produced at a length 'made to measure'. MERTRA webbing lashings are manufactured in accordance with DIN 61360 and prEN draft standards. To calculate the rated assembly strength (RAS) divide the Ultimate tensile strength (UTS) straight pull rating by 2., e.g. (UTS = 1000) / 2 = (500 = RAS).

LASHING STRENGTH



6000 kg. 12000 kg.

Lashing with:
Ratchet type RB 5060 LOK
& end fitting as below

Webbing width: 50 mm.



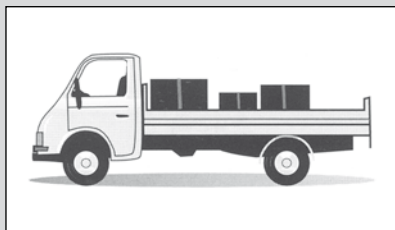
5000 kg. 10000 kg.

Lashing with:
Ratchet type RB 5050 KB
& end fitting as below

Webbing width: 50 mm.

END FITTINGS

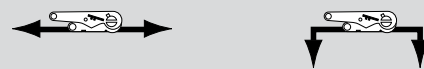




LIGHT/MEDIUM HAULAGE

MERTRA 35mm high strength polyester webbing lashing system for light and medium haulage requirements. Easy-quick-secure lashing. Suitable for road/rail/sea/air. Can be supplied with various end fittings suitable for the majority of lashing point and produced at a length 'made to measure'. MERTRA webbing lashings are manufactured in accordance with DIN 61360 and prEN draft standards. To calculate the rated assembly strength (RAS) divide the ultimate tensile strength (UTS) straight pull rating by 2., e.g. (UTS = 1000) / 2 = (500 = RAS).

LASHING STRENGTH

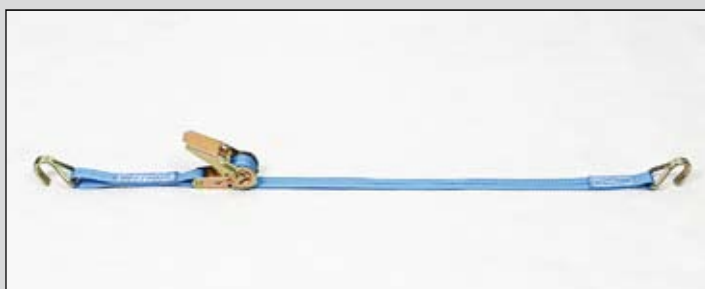


3000 kg.

6000 kg.

Lashing with:
Ratchet type RB 3530 WH
& hook 3001B

Webbing width: 35 mm.

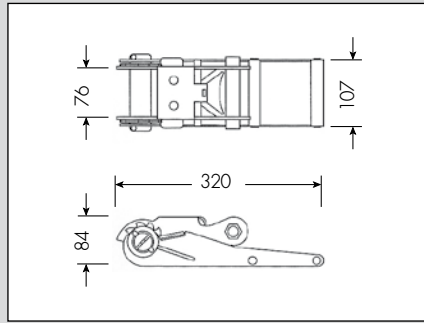


1000 kg.

2000 kg.

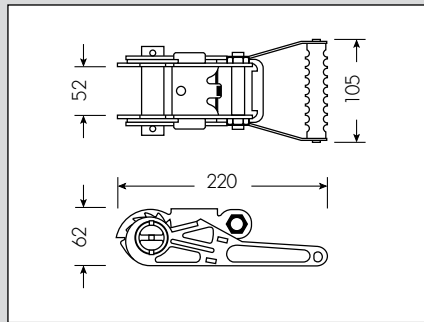
Lashing with:
Ratchet type RB 2509
& hook 3001C, S-hook 3004D

Webbing width: 25 mm.



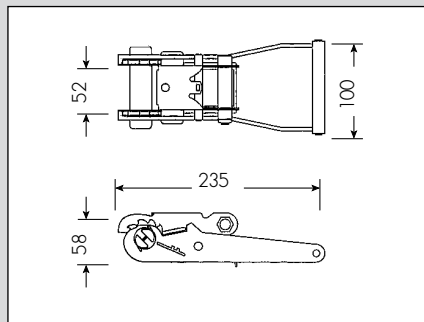
RB 75100

75 mm. Ratchet Buckle
Break Strength
B/S : 10,000 kgs/22,000 lbs



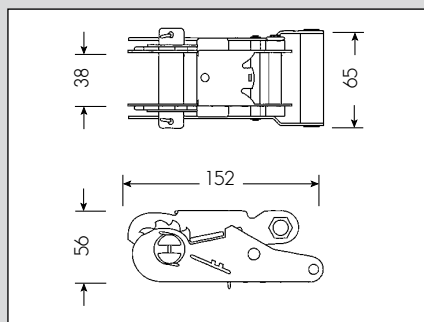
RB 5060 LOK

50 mm. Ratchet Buckle, Heavy Duty
NATO BUCKLE (Military) Epoxy Coated
Break Strength
B/S : 6,000 kgs/13,200 lbs



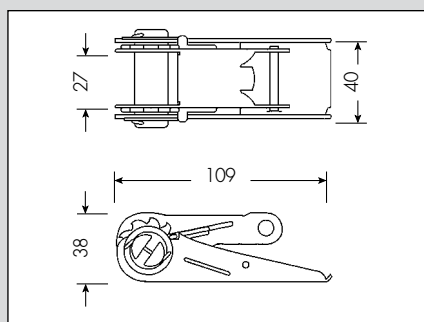
RB 5050 KB

50 mm. Ratchet Buckle
Break Strength
B/S : 5,000 kgs/11,000 lbs



RB 3530 WH

35 mm. Ratchet Buckle
Break Strength
B/S : 3,000 kgs/6,600 lbs



RB 2509

25 mm. Ratchet Buckle
Break Strength
B/S : 1,000 kgs/2,200 lbs

About US

Our factory in Eastbourne, Sussex
consisting of 1000²metres of space



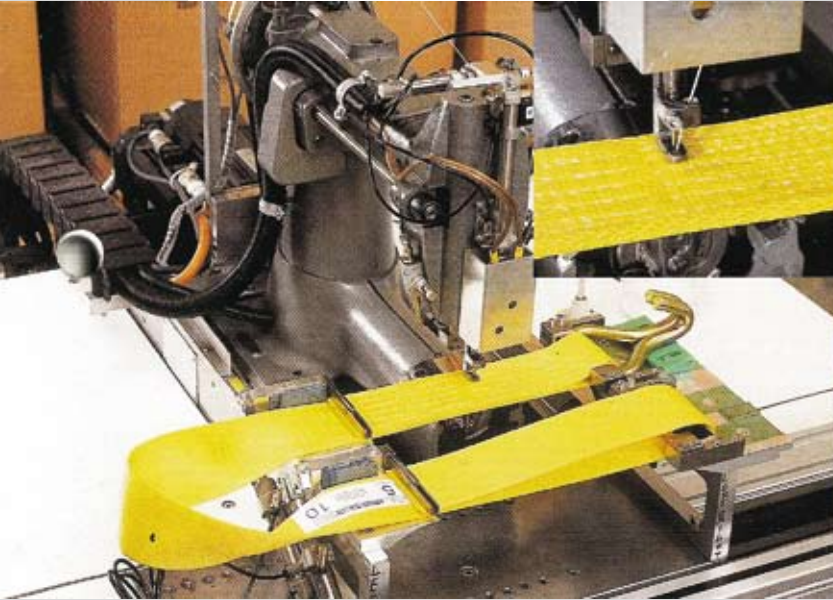
Over the last few years the has invested heavily in CNC sewing and cutting machines for the production of webbing products under the trade name of 'Euroweb'. In addition to the production of complete ratchet webbing assemblies we also manufacture flat webbing slings.

The company is dedicated to supplying good quality products and to support this claim it is certified to the international ISO 9000 quality standard. We have in-house test facilities that include a fifty ton horizontal test rig.

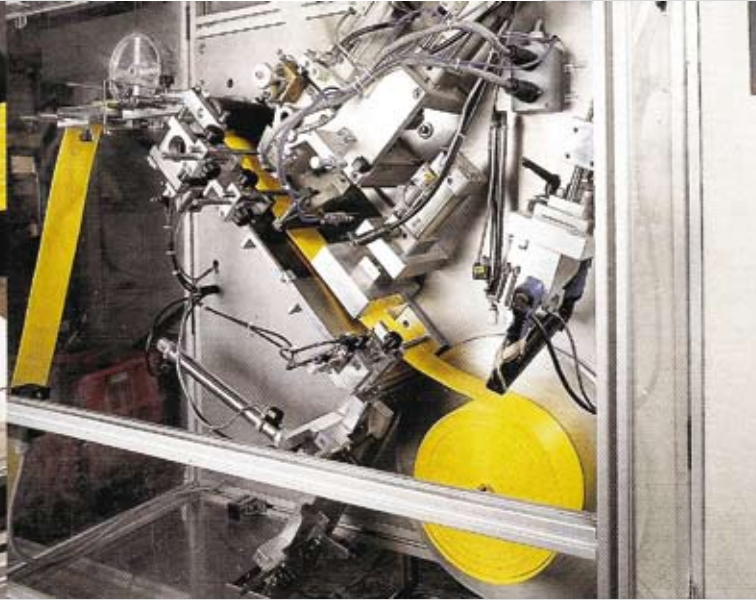
We are heavily committed to the industry and with the large stock that we hold we are able to deliver 99% of our products within 24 hours.



Our Equipment



One of our CNC automatic sewing machines



Automatic cutting and printing machine

In-house 100,000 kg Test Bed at the Eastbourne factory





PRODUCTS FOR BETTER LIFTING & LASHING



Official distributor :